

Please email technical assistance, support@gtogrilles.com, if you require assistance beyond the scope of these instructions.

General Notes:

Remove parts from the carton and lay them out. The parts have a memory. When the parts placed in the sun or heated with a hair dryer or heat gun, they will begin to return to their original shape. This may or may not be necessary.

IMPORTANT: Thoroughly clean all surfaces prior to fitting the parts to the vehicle.

Pre-fit parts to the car and do not remove the double-sided tape for red backing until final installation. If the parts will be dried in an oven, ensure that each piece is supported evenly. Also, if you have any questions that we do not address in these instructions or have questions pertaining to our painting instructions, please don't hesitate to contact us directly.

It is extremely important that the door sills where the side skirts will contact be clean & free of all dirt, moisture and any other contaminates. This will ensure a strong bond between the double-sided tape and the body. In addition, a warm surface will enhance the bonding process. Remember, the final adjustments will be made when attaching the front and rear of the rocker panel to the fender liner with two [2] screws on each flange.

SUPPLIES AND TOOLS REQUIRED

- Car wash supplies
- Car jack and jack stands (optional)
- Drill with small drill bit (approximately 1/16") and Phillips bit
- Phillips screwdriver, 'S' shaped screwdriver if possible
- Small slotted screwdriver for prying
- Container for holding fasteners removed from vehicle
- Blanket or other protective material to lay under side of vehicle to prevent accidental damage during installation
- Acetone and/or a similar Alcohol based cleaner or De-Waxing Solution for surface preparation

INSTRUCTIONS

1. Read through these instructions completely from start to finish before proceeding.
2. Thoroughly wash and clean exterior of vehicle.
3. Choose a side to start with first. Complete the installation on that side and return to this step for the other side.
4. Remove the two screws from front of OEM rocker panel. Retain these screws for attachment of the reproduction SAP rocker panel.
5. Remove rear 'cap' from rear of OEM rocker panel by removing the two screws that hold it on. Retain these screws for attachment of the reproduction SAP rocker panel.

6. Remove the screws on the bottom, there are 6 in total. These screws have a white plastic 'top hat' shaped washer on them. Retain the screws and the 'top hats' for attachment of the reproduction SAP rocker panel.
7. Open the door and peel up the weatherstripping on the doorjamb. There are 6 plastic 'scrivets' that need to be removed. Use a Phillips screwdriver to turn these to remove them. If they spin and do not back out, then you'll need to pry under the edge of the screw head while turning the screw head. Retain these screws for attachment of the reproduction SAP rocker panel.
8. Double check that all of the fasteners have been removed. Slide the OEM rocker panel toward the front of the vehicle. At this point the OEM rocker panel should be free of the vehicle. Take care not to scratch the OEM rocker panel as it comes off the vehicle.
9. Thoroughly clean the surface of the car that has been exposed by removal of the OEM rocker panel.
10. Remove the white plastic clips that remained in the body of the vehicle by prying them out of their holes. These are not used with the reproduction SAP rocker panels. Keep these in a safe place in case you ever decide to reinstall the OEM rocker panels. Each of these, PN 92059946, costs over \$20 at the dealership!
11. Clean the area directly above the holes for the clips with acetone. Thoroughly clean the area several times. Other cleaners that remove wax and grease may be used, but acetone is the recommended cleaner. If this area is not thoroughly cleaned, the double-sided tape on the reproduction SAP rocker panel will not securely attach to the body.
12. If you think that this area has been sufficiently cleaned, clean it again. Then clean it another time.
13. Use a hair dryer or heat gun to warm this area in preparation for attachment of the reproduction SAP rocker panel. Take care not to damage the paint with the heat.
14. Follow the instructions on the tube of 3M 94 Primer. Apply the primer to the body of the vehicle in the area where the double-sided tape will contact. Let the primer dry for 5 minutes before attaching the tape.
15. Transfer the weatherstripping from the OEM rocker panel to the reproduction SAP rocker panel. The holes in the weatherstripping will line up with the holes in the top edge of the reproduction SAP rocker panel.
16. Using either the OEM scrivets or the new scrivets included with the reproduction SAP rocker panel, install the top edge of the rocker panel to the vehicle. Take care to support the rocker panel as it is being installed, do not hang it off of one or two of the scrivets. Tighten the scrivets.
17. Using either the OEM screws or the new screws included with the reproduction SAP rocker panel and the white 'top hat' washers removed in step 6, fasten the bottom of the reproduction SAP rocker panel to the vehicle. Do not fully tighten the screws. Leave them about 1/8" from being tight.
18. At this point, you will need to check the fitment of the reproduction SAP rocker panel on the vehicle. Position it in an acceptable location front to back on the car. Then check

the fitment to the door, fender and rear quarter panel. Make any adjustments necessary to the parts to ensure correct fitment. This may include filing or trimming the holes. Before trimming any holes, be sure that you are not causing more problems. Parts that have been significantly modified so that they may not work on other vehicles are non-returnable.

19. Use a drill to drive the screws through the front of the reproduction SAP rocker panel into the fender liner. You should drill a small pilot hole before installing the screws.
20. Once fitment has been confirmed as acceptable, remove the scrivet at the rear of the reproduction SAP rocker panel and the last two screws on the bottom of the reproduction SAP rocker panel. This should allow enough access to remove the backing on the double-sided tape. If you feel that more fasteners need to be removed, do so at this time. Before removing the backing, be absolutely certain that the fitment is what you want. Once installed, the double-sided tape will not come off easily. Once it does come off, it is not reusable.
21. Peel off the backing from the double-sided tape. Position the rear of the reproduction SAP rocker panel where it needs to go and apply firm pressure to attach the double-sided tape to the body. Apply pressure along the length of the tape to ensure a tight fit.
22. Reinstall the scrivet(s) and the screws that were removed in step 20.
23. Use a drill to drive the screws through the rear of the reproduction SAP rocker panel into the fender liner. You should drill a small pilot hole before installing the screws.
24. Securely tighten all fasteners holding the reproduction SAP rocker panel on the vehicle.
25. Repeat steps 4 -24 on the other side of your GTO.
26. Ensure that no steps have been overlooked, stand back, and enjoy your GTO's new, more aggressive look!
27. Sell your OEM rocker panels on ebay or in the parts for sale section of ls1gto.com.
28. Take pictures of your pride and joy and post them in the Appearance/Detailing section of ls1gto.com or email them to support@gtogrilles.com and we'll post them on our website!